



DEPARTEMEN WEAVING
DASAR PERTENUNAN
 SOLAR KIND

Nomor	: SD-PPL-STD-02-SSQ-947
Revisi	: 0
Tanggal	: 06-Sep-19

REFERENSI	NPD 6134/3 F2			MESIN DYEING	ROPE 2																												
MESIN TENUN	SULZER			DYESTUFF	TOPPING 156 (ONE NIGHT STAND)																												
BERAT KAIN	10.25 OZ	A.W.	11.75 OZ	JUMLAH LUSI	4800 Helai																												
FIBRE CONTENT	COTTON : 80 % ELASTANE: 2% POLY: 18%																																
G R E Y	LEBAR	63.00	inch	NOMOR SISIR	[inch /cm] 34.00 / 6.69																												
		160.02	cm	PANJANG SISIR	[inch /cm] 142.36 / 361.59																												
	PANJANG	100	yard	LEBAR CUCUKAN	[inch /cm] 70.59 / 179.30																												
		91.40	mtr	MENGERUT LUSI THD PANJANG ASAL	10 %																												
	DENSITY (inch/cm)	LUSI	76	/	29.92	PANJANG LUSI ASAL (Yard / M)	111.11 / 101.6																										
		PAKAN	49	/	19.29	MENGERUT PAKAN THD PANJANG ASAL	10.75 %																										
	JENIS BENANG	LUSI	RSCD 10 SY-C9																														
		PAKAN	CSY TC (35) 16.70 D (Repreve China)																														
				CUCUKAN DALAM SISIR / CELAH	4																												
				KANJI YANG MELEKAT	5 %																												
ANYAMAN TWILL 3/1 KANAN				BERAT BNG DLM KAIN (NETTO)	LUSI 63.49 Lb 28.79 kg PAKAN 25.74 Lb 11.67 kg TOTAL 89.23 Lb 40.46 kg																												
BERAT BNG DLM KAIN (NETTO)/100 YARD																																	
LUSI	4800 x 111.11	63.49 Lb		BERAT BNG DIPERLUKAN (BRUTTO)	LUSI 67.30 Lb 30.52 kg																												
	10.00 x 840				PAKAN 26.25 Lb 11.90 kg																												
PAKAN	70.59 x 49 x 100	25.74 Lb		TOTAL	93.55 Lb 42.42 kg																												
	16.00 x 840			BERAT GREY PER 100 YARD	41.90 kg																												
BERAT BNG YANG DIPERLUKAN/100 YARD																																	
LUSI	63.49 x 1.060	67.30 Lb		BERAT ² /2	92.40 x 16 x 36 = 8.45 oz / y2																												
PAKAN	25.74 x 1.020	26.25 Lb			100 x 63 = 8.45 x 33.09 = 286 gr / m2																												
F I N I S H	LEBAR	54.00	Inch	BERAT FINISH PER 100 YARD																													
		137.16	cm	45.98 kg																													
	PANJANG	88.00	yard	BERAT ² /2																													
		80.47	mtr	89.23 x 16 x 36 = 10.82 oz / y2																													
DENSITY	LUSI	89	/ Inch																														
	PAKAN	56	/ Inch																														
SHRINKAGE THD PANJANG ASAL	LUSI	12	%	BERAT BNG YG DIPERLUKAN KAIN FINISH	LUSI 346.82 gr / yard																												
	PAKAN	14.29	%		PAKAN 135.23 gr / yard																												
				TOTAL	482.05 gr / yard																												
PROSES FINISHING F2 proses t.d. Bakar bulu - Hotwash PANON - Stenter - Sanforize																																	
TARGET STRETCHABILITY L % P 30 % SISA SUSUT SESUDAH FINISH : LUSI 3 % PAKAN 10%																																	
- Pinggiran Kain Stretch 76 helai/ 1 pinggiran (1 ")																																	
- BARU, KODE RESMI NPD 6134/3 F2, EMAIL HO TGL. 08-08-2019																																	
<table border="0"> <tr> <td></td> <td>GREY</td> <td>FIN</td> <td>A.W.</td> </tr> <tr> <td></td> <td>CFL 24.03</td> <td>28.14</td> <td>31.32</td> </tr> <tr> <td></td> <td>CFP 12.25</td> <td>14.00</td> <td>14.41</td> </tr> <tr> <td></td> <td>TTL 36.28</td> <td>42.14</td> <td>45.73</td> </tr> </table>							GREY	FIN	A.W.		CFL 24.03	28.14	31.32		CFP 12.25	14.00	14.41		TTL 36.28	42.14	45.73												
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DEPARTEMEN WEAVING
DASAR PERTENUNAN

NPD 6134/3 F2

NPD 6134/3 F2 adalah TD 1190 F2 : NPD 6081/3 F2 versi pakan repreve CSY TC (35) 16.70

Nomor	: SD-PPL-STD-03-NPD-1434
Revisi	: 0
Tanggal	: 05-Jul-19

KODE KAIN		NPD 6134/3 F2		MESIN DYEING	ROPE 2																															
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- Form Approval No. : 19-00398 02/07/2019																																				
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- Dibuat +/- 300 yd																																				
- Untuk All Customer																																				
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